

### Our goal is your 100% satisfaction

In 1987 Distinctive Door Designs, Inc. began manufacturing cabinet doors with one specific goal in mind: **to be a highly reliable, quality minded supplier to the woodworking industry.** The cabinet industry has changed in many ways since that time. And, we have also changed by adding many new styles of doors along with other components such as dovetailed drawer boxes, 1 piece MDF doors, and wood mouldings. Though much has changed in our industry, the special attention we pay to the details has not. Quality and service is what we offer. There is no secret to our product quality... attention to detail at every stage of production ensures it!

### **Our Mission Statement**

Our first priority is to provide a workplace where our employees feel **safe**, **respected**, **and valued**. Our mission is to enable our customers to build successful businesses by providing them **high quality products** from a **trustworthy company** known for **exceptional custom service** and **on time delivery**.



### **Exceptional Service** Is Our Top Priority.

We will always do our absolute best to make sure you receive your order exactly how you want it, exactly when you want it.

### The Distinctive Door Design story

Since 1987, DDD Has been supplying cabinet makers in Minnesota, Wisconsin, Iowa, Nebraska, and the Dakotas what they need to deliver the best in quality to their customers. Three septate expansions over those 35+ years have allowed DDD to keep pace with demand.





Our 35,000 square foot facility in Princeton, MN, is continually updated with new technology. Our shop is dedicated to LEAN "continuous improvement" programs to maintain high quality while minimizing waste.

The DDD team has over 200 years of combined experience in woodworking. And our customer service team works with 100% customer satisfaction as their daily goal.



### Step by step design process



- 1. Pick a Wood Species
- 2. Pick a Door Design
- **3.** Pick Inside & Outside Profiles on rails, stiles and panels
- **4.** Add Options Panel Ends and Mouldings
- **5.** Pick Drawer Boxes
- 6. Finalize All Measurements

### You are ready to get started!

Call us along the way for any reason and we will be glad to help.

### Ordering is easy. Have it your way!



### **Order Online**



### **Email or Fax**

Order Online at: www.distinctivedoordesigns.com

### **DDD Gateway Online Ordering Advantages:**

- Immediate confirmation of order receipt.
- Due date assigned and sent back in 24 hours.
- Reduces mistakes and remakes.
- Saves all past orders and quotes with option to edit and resubmit.
- Information fed directly into our systems with no rekeying.
- Always updated with the latest product availability.

#### Email us at:

orders@distinctivedoordesigns.com

Fax us at: 763-389-9427

Phone us at: 763-389-1631



Call

## **Quotes usually returned within 24 hours!**

You will get a detailed order confirmation with specific details on every item.

### We offer four delivery options.

Will Calls

**DDD Trucks** 

SPEEDEE



## LTL Shipping









5

7:00 a.m. – 4:30 p.m. CST Monday – Thursday Office hours are: 8:00 a.m. - 12:00 p.m. CST Fridays - Office only. **Closed Saturdays and Sundays** 

10/1/2023

### 34 Wood Species



**1 PIECE MDF** (Shown Unfinished)



ASH (BROWN) Heartwood of the tree varies in color from light to dark brown. The face will be uniform. The back may contain sapwood.



CEDAR



**HICKORY RUSTIC** \* see wood grade details



MAPLE MDF - FLAT PANEL (Shown Unfinished) Can make stiles and rails from any wood species



ASH CHARACTER \* see wood grade details



CHERRY Smooth even grained hardwood known for it's rich warm look. Color varies from light to dark red. Color will change if exposed to UV lighting.



MAHOGANY AFRICAN Red to brown color with grain varying from wide bands to tight almost invisible grain.



ALDER Smooth hardwood, Straight grain, even texture. Appearance ranges from pale red to reddish brown



**BIRCH** Uniform white appearance with a subtle grain pattern



\* see wood grade details



MAPLE Uniform white in color. Open grain pattern. Use a sand sealer and caution with dark stains.



ALDER RUSTIC \* see wood grade details



BIRCH CHARACTER \* see wood grade details



CHERRY RUSTIC \* see wood grade details



\* see wood grade details



ASH (WHITE) Sapwood of the tree, can vary in color, cream color to light brown. Wide, vivid grain pattern.



BIRCH PAINT GRADE \* see wood grade details



HICKORY CHARACTER Very dense, heavy wood. Color can vary from cream to brown to black with-in the same board.



\* see wood grade details

### 34 Wood Species



\* see wood grade details



**RED OAK PAINT GRADE** \* see wood grade details



**BLACK WALNUT** Uniform black to a creamy black color. Open wide grain. A very rich appearance. Sap is cream color and may appear on the back of doors.



WHITE OAK ¼ SAWN Cut 60 to 90 degrees to the growth rings to create a straight grain pattern. Mirroratic rays and fleck are common.



PINE WHITE/CLEAR Yellow in color with Some reddish tones present. Wide, open grain pattern



**RED OAK RIFT CUT** Cut at 30 to 60 degrees to the growth rings. Straighter grain than standard with wider more figured bands than ¼ sawn.



BLACK WALNUT RUSTIC \* see wood grade details



WHITE OAK RIFT CUT Cut at 30 to 60 degrees to growth rings to create a straighter grain than standard and more figure than <sup>1</sup>/<sub>4</sub> sawn.



PINE KNOTTY Same as clear but knots, mostly red, some black. Lots of character in this sort.



**RED OAK 1/4 SAWN** Cut at 60 to 90 degrees to the growth rings to create a straight grain pattern.



WHITE OAK Very dense and heavy. Slow growing wood specie so the grain is tight. Grey to grey/brown color.



**POPLAR** Sapwood is white, sometimes with stripes; the heartwood is usually tan, but can range from greenish brown to dark green, purple, black, blue and yellow.



#### **RED OAK**

All of the red oak we use is northern oak. Prominent varying grain pattern. Color ranges from light brown to light red. Occasional pin knots and small mineral streaks are allowed.

#### Special Note

We will make doors in any wood species desired. Please allow for extra lead time as we will special order wood just for you.

#### Wood Grade Details Standard Grade

Products will have uniform color and the amount of defect allowed is minimal. Occasional pin knots, very small mineral steaks and some sap in profiles is allowed. Light and clear finishes work well with our standard grade products.

#### **Paint Grade**

Available in Red Oak, Birch and Hard Maple. Products manufactured from this sort will contain a mixture of color from very light to very dark, but will be sound with no knots or voids in the material. Very dark stains or painting solid colors on species manufactured from this sort is recommended. We commonly manufacture doors using an MDF panel contained in a paint grade frame.

#### **Character Grade**

Other common names are natural or calico. Products manufactured from this sort will contain as much variation in color as the wood species allows. We blend the heartwood with sapwood along with some defect to achieve a look that truly represents the natural look of the wood species.

#### **Rustic Grade**

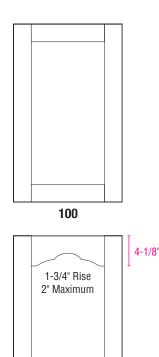
Everything that character has with more defects allowed. We mostly focus on trying to get sound knots in this sort. More mineral, burl and streaking is also usually present. Knots will be sound but may not be complete. Cracks, voids and chipped knots are common. Stiles and rails will generally contain defects but fewer knots. Our #15 solid (7/16" thick) panel will also contain fewer knots because thinner panels have less knot holding power. On occasion, cracks and knots are puttied on the back of the door.

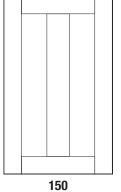


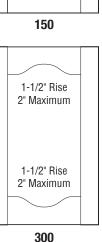
\* see wood grade details

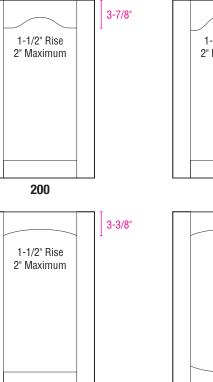
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## **Panel Door Designs**

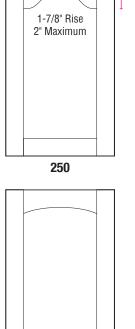






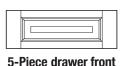


600



4-1/4"

700



260

#### **5 Piece Drawer Fronts**

5 piece drawer fronts have 1 5/16" rails and 2 3/8" stiles standard. Larger drawer fronts can also have 2 3/8" rails. Horizontal grain option available.

Arched Door minimum opening (add rise to minimum panel height)

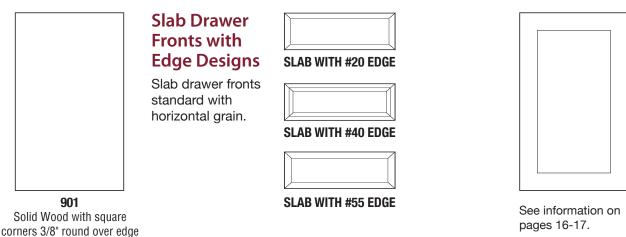
600	2 3/4" wide	1" Rise
200	2 3/4" wide	1 1/2" Rise (will not have shoulders until 4 1/2" width)
260	2 3/4"	1 3/4" Rise (will not have shoulders until 5 1/2" width)
250	2 3/4"	1 7/8" Rise (will not have shoulders until 4 1/2" width)

#### **Door And 5 Piece Drawer Front Specifications**

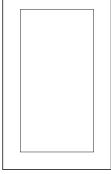
Narrowest width of STILE and RAIL stock is 1 5/16"- Smallest for Hinging 1 3/8" Stile.

Smallest possible VISIBLE amount of PANEL showing (add stile or rail width for minimum size total)

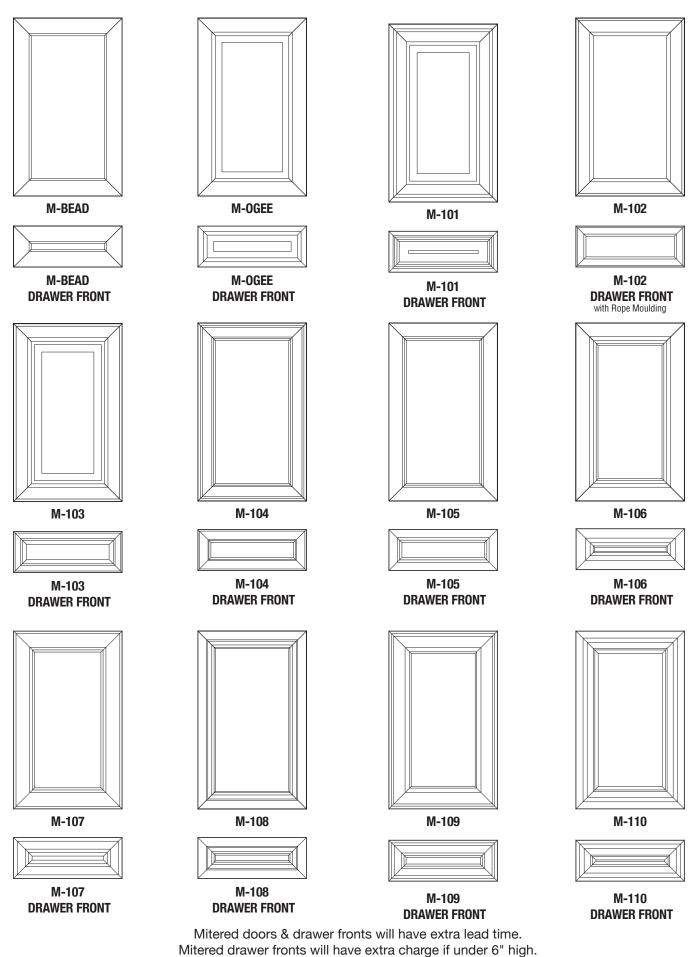
## **Slab Door Designs**



### **1 Piece MDF Door Designs**

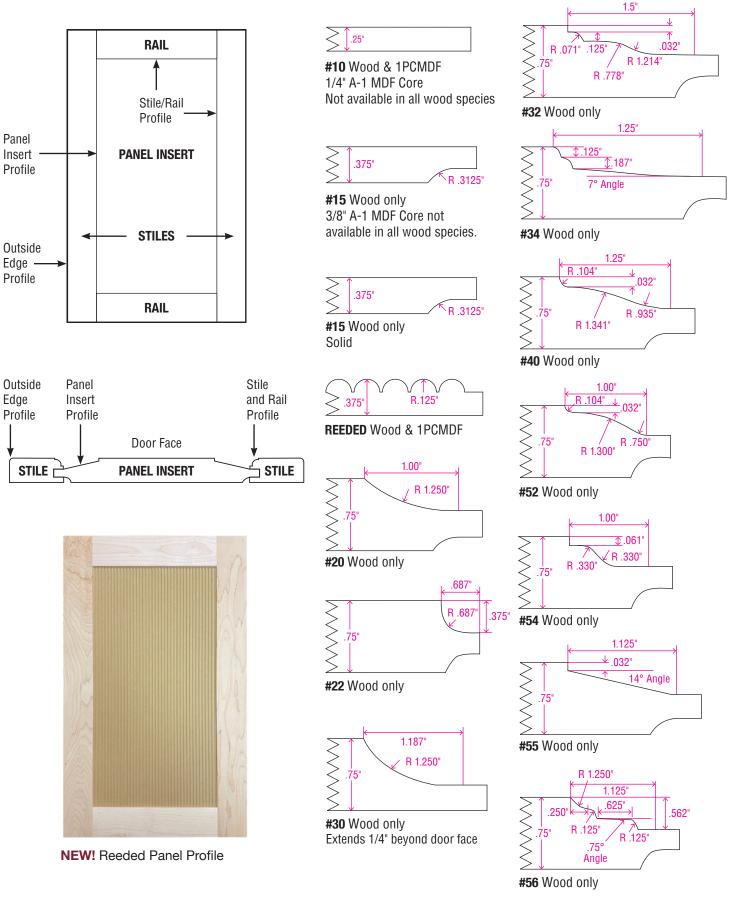


## **Mitered Door Designs**



### **Panel Door Profile Options**

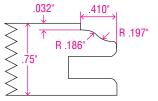
**Panel Insert Profiles** 



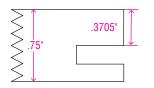
Note: Drawings Are To Scale

## **Panel Door Profile Options**

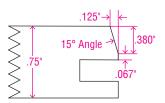
### **Stile and Rail Profiles**



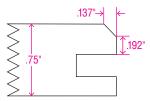
0-G Wood only



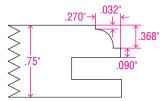
SQUARE Wood & 1PCMDF



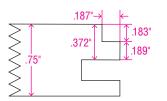
15 DEGREE BEVEL Wood only



45 DEGREE SQUARE Wood & 1PCMDF

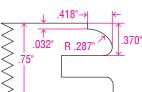


**STEP BEAD Wood only** (not recommended for 600 Design)

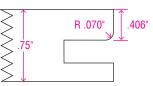


SMALL STEP Wood & 1PCMDF

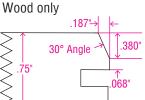
**Note:** Standard inside and outside profiles are available as mitered doors.



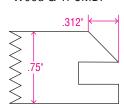
BEAD Wood & 1PCMDF



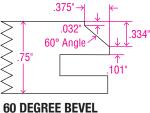
RADIAL SQUARE



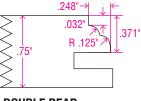
30 DEGREE BEVEL Wood & 1PCMDF



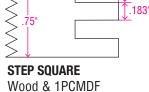
45 DEGREE BEVEL 1PCMDF Only



Wood only

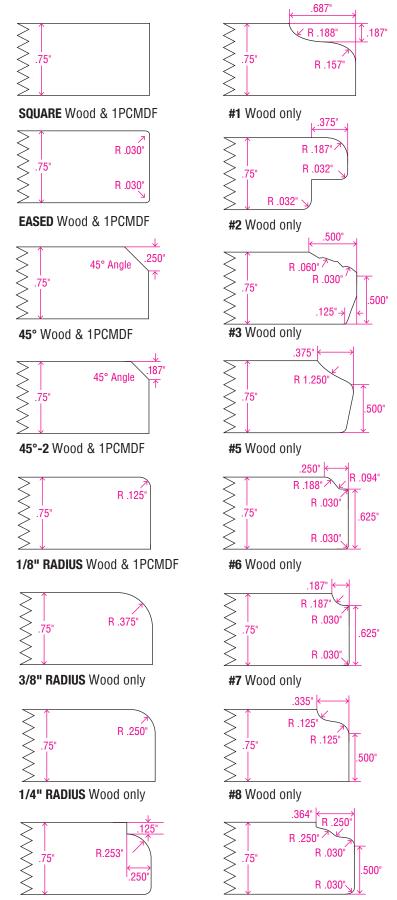


DOUBLE BEAD Wood only



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.183"



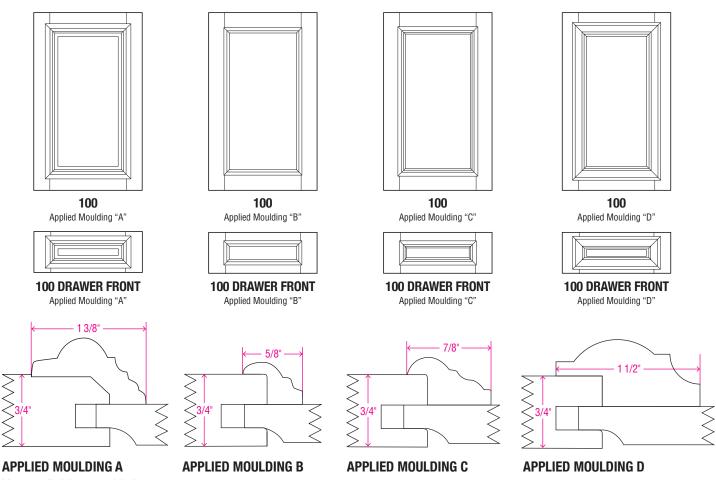
**Outside Edge Profiles** 

1/4" DROP Wood only

10/1/2023

#9 Wood only

## **Applied Moulding Door Designs**



Not available on grid doors

Note: Profile Drawings Are To Scale

Applied moulding doors will be hand sanded and require extra lead time. Applied moulding A, B, C & D can be ordered in 8' lineal lengths. Applied moulding doors will have extra lead time.

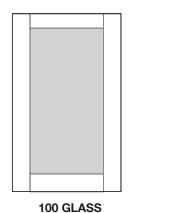
### Applied A, B, C & D Moulding Door Panel Profiles

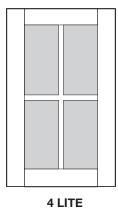
Panel Profile A		В	C	D
10	YES	YES	YES	YES
15 & 15 Solid	YES	YES	YES	YES
20	YES	Minimum door size: 7-1/2"	NO	NO
22	NO	NO	NO	NO
30	NO	NO	NO	NO
32	YES	YES	NO	NO
34	YES	YES	NO	NO
40	Minimum door size: 8"	Minimum door size: 8"	NO	NO
52	YES	YES	NO	NO
54	YES	YES	NO	NO
55	Minimum door size: 7-3/4"	NO	NO	NO
	YES	YES	NO	NO
ALL PANEL	1-1/2" surface area required on stiles and rails excluding the edge detail	NO	NO	NO
Glass	YES	YES	YES	YES

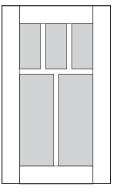
### **Applied Moulding**

Smallest opening 2 3/4"

### **Glass Door Designs**

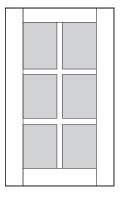






5 LITE

#### GLASS DOOR SHOWN AS A 100 STYLE. AVAILABLE IN ALL STYLES

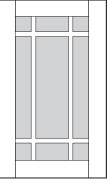


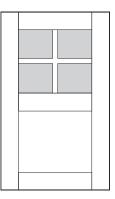
6 LITE

#### **Mullion / Grid Doors**

- Shortest piece of Grid work is 1 3/4"
- No Grid on Mitered doors
- Grid doors only available with the following inside profiles: SQUARE

30 DEGREE STEP BEAD BEAD O-GEE





9 LITE

SPECIAL

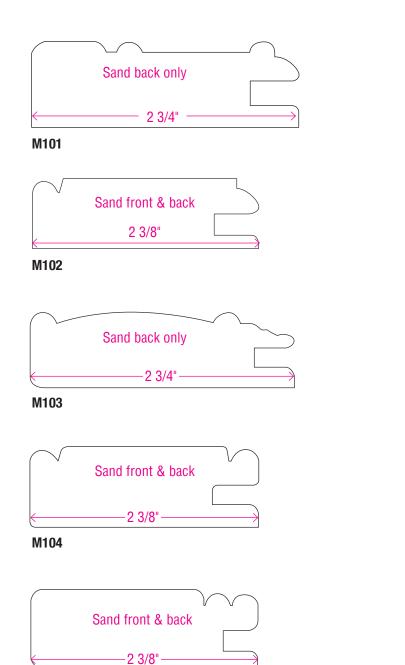
### **Options for glass door backs:**

- 1. Open routed back
- 2. Routed with wood moulding
- 3. 1/8" stop route
- 4. 1/8" stop route with rubber retainer



**RUBBER GLASS RETAINER** 

### **Mitered Doors Profile Options**



1 3/8 **M101 DRAWER FRONT** Sand front & back 1 3/8" M102 DRAWER FRONT Sand back only 1 3/4"-**M103 DRAWER FRONT** Sand front & back -13/4"-**M104 DRAWER FRONT** Sand front & back

Sand back only



1 3/4"-

#### **Mitered Doors and Drawer Fronts**

Narrowest or shortest piece that can be mitered is 6"

M105

Widest width of stile or rail material is 3 3/4"

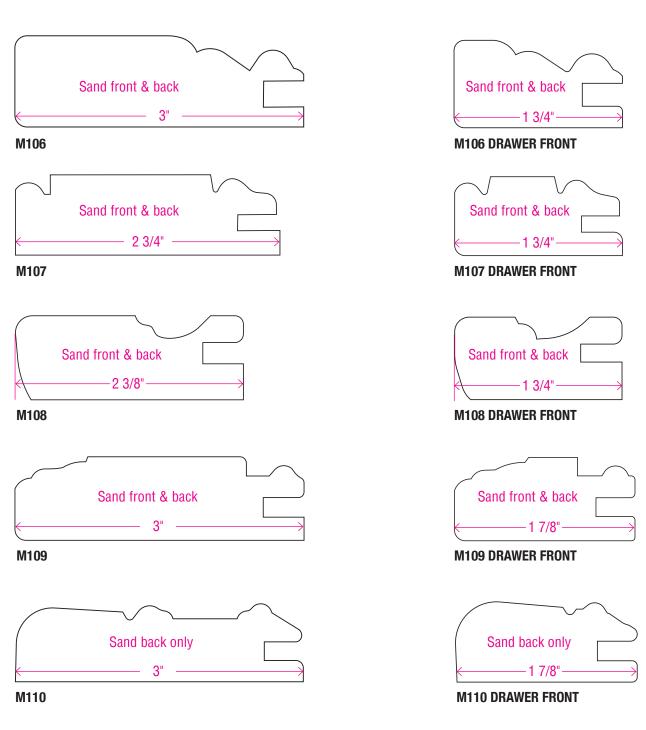
For Drawer Fronts - Stiles and Rails can be from 1 3/8" to 3"  $\,$ 

**Note:** Standard inside and outside profiles are available as mitered doors

#### Mid-rails and grid work are only available on:

M 101 Rail or grid will have bead inside profile
M 102 Rail or grid will have bead inside profile
M 104 Rail or grid will have square inside profile
M BEAD Rail or grid will have bead inside profile
M OGEE Rail or grid will have OGEE inside profile
M STEP BEAD Rail or stile will have step bead inside profile
M 30 DEGREE BEVEL Rail will have 30 degree bevel

### **Mitered Doors Profile Options**





DDD

### **1 Piece MDF Doors**

#### **MDF Material**

- Using high density MDF (~50 PCF).
- · Prevents warp and ease in finishing

#### Tooling

• 100% Diamond Tooling with Hydraulic tool holders

#### **Door Styles**

- Currently flat panel doors only 110 Door style.
- 5-piece door fronts (made as 1-piece MDF)
- Slabs drawer fronts, 900 doors.
- Any size stiles and rails (mix and match for door fronts). No spec sized parts charge!
- · 2 Panel doors, Panel Ends, Glass doors, Custom designs

#### **Inside Edge Profiles**

• Square, Eased, Bead, 45 Degree, 30 Degree, Step Square, Small Step, 45 Square, Skinny Square, 1/8 Bead per picture on page 17

#### **Outside Edge Profiles**

- Square, Eased, 1/8 Round, 45 Degree, 45-2 Degree.
- Additional profiles being added as tooling allows. Please ask.

#### Sanding

- Option 1: No sanding
- · Option 2: Sanding includes front, back, panels and back edge

#### **Hinging available**

· Demountable, press in, or screw in, cup only



SQUARE INSIDE PROFILE



**30 DEGREE INSIDE PROFILE** 



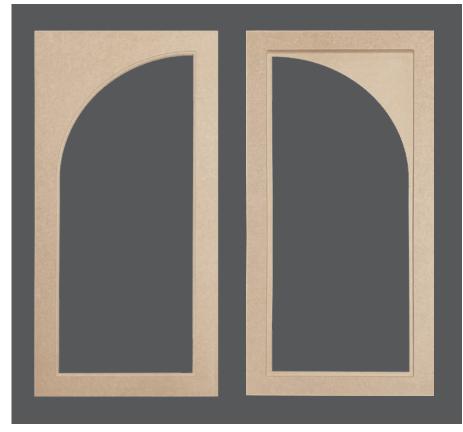
## **1 Piece MDF Doors** Custom Examples - Please call with requests.



1PC MDF Glass Grid



1PC MDF Glass Grid Back



1PC MDF Arched Glass

1PC MDF Arched Glass Back



1PC MDF 1/8" Beaded Outside Edge

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### **Custom Paneled Ends**

### Panel Ends, Wainscoat and Appliance Panels

DDD makes Custom Paneled Ends matching any of the available door styles and profiles. Paneled Ends are tylically used for

- Kitchen Islands
- Sides of Cabinets
- Appliance fronts
- Stove hoods
- Entertainment centers
- Arched valances
- Many of other uses

We custom make each of these according to your specifications. They can be made from any of our available wood species. Paneled Ends do not have a finished edge. We can also make paneled ends as a 1 piece MDF product. Extra lead time may be needed for Paneled Ends over 8 feet to order the appropriate lumber sizes.

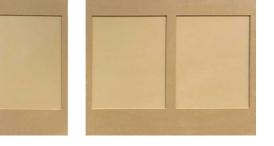
Please provide drawing of the desired Paneled Ends with number of panels, stile width, and rail width as well as other specification according to your needs. Please call customer service and we will be glad to help you with any questions. Below are some samples of Paneled Ends.

### **Custom Paneled Ends Examples**

Please send drawing. We can make most any size and shape.













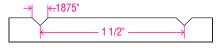






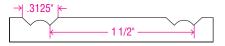
### "V" Grooving

1-1/2" spacing standard



#### **Bead Board**

1-1/2" spacing standard



Available in 36" wide to 96" high

### Shiplap

Usually ordered horizontal



**Rounded Finger Pulls** 

(Not available with #2, #3, and #5 outside profiles)

Edge view 1-1/4" in from edge 3-1/2" long

• Specify HL or HR.

• Specify pull top or pull bottom as required.



Note: Drawings Are To Scale

### Hinging Cuts For Most Standard Brands

**Specialty Items** 







Cup Only



Press In



Screw In







Lazy Susan

### **Drawer Boxes**

#### WE CAN MAKE DOVETAIL DRAWER BOXES IN ANY WOOD SPECIES!

#### **Dovetail Maple**

Soft maple sapwood with 6 sides clear white, all sap wood.



#### Maple and Econ Maple Drawer Options:

- 5/8" or 1/2" Sides
- 1/2" or 1/4", or No Bottoms
- 1/2", 1/4" or Flushed Inset
- Scoop or Angled Sides
- Scoop Fronts
- Tandem Guides
- Roll Out Boxes
- Pull Out Ears
- Hand Sanding
- · 22" Max Height
- 72" Max Width
- 4 1/2" Smallest Width or Depth
- 1 1/4" Shortest Height
- Clear coat finishing
- 2 1/2" is Shortest Height with tandem guides and scoops

#### **Dovetail Econ Maple**

Soft natural maple mix of heart and sap color.



Use this table for Maple and Econ Maple only.

Type of Bottom Bottom Placement **Standard Fractional Increments** For Height of Boxes 1/2" Bottom 1/2" up 1/4" to 1/2" 1/2" Bottom 1/4" up 0" to 1/4" 3/4" to 1" 1/2" Bottom Flush 0" to 1/4" 1/4" Bottom 1/2" up 1/4" Bottom 1/4" up 3/4" to 1" 1/4" Bottom Flush Any

The bottom thickness and bottom placement determine the available height.

### **Drawer Boxes**

#### **Dovetail Prefinished Poplar**

Imported poplar prefinished.



### Prefinished Poplar Drawer Options:

- 5/8" Sides Only
- 1/4" or No Bottoms Only
- 1/2" Inset for Bottoms Only
- Scoop Fronts (Unfinished)
- U-Shaped or Corner Boxes
- Tandem Guides
- Roll Out Boxes
- 12" Max Height
- 45" Max Width
- 4 1/2" Smallest Width or Depth
- 2" Shortest Height
- Whole number Inch Height from 2"-12"

#### **Dovetailed Drawer Boxes**

- Smallest width or depth 4 1/2"
- Smallest height 1 1/4"

#### Melamine



### Malamine Boxes Drawer Options:

- White Only
- 5/8" Sides
- 1/4", 1/2" or No Bottom
- Roll Out Boxes
- Tandem Guides
- 3 1/2" Minimum Height
- 48" Maximum Width
- · 24" Maximum Depth

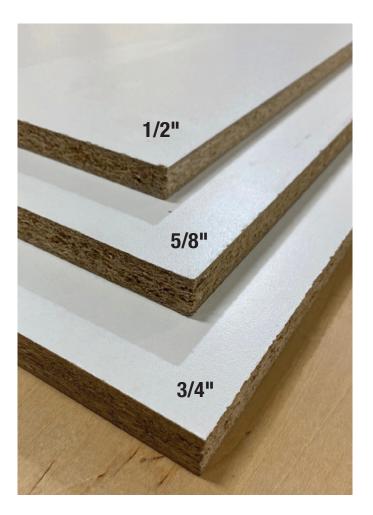
### **Melamine Shelving**

#### NO EDGE BANDER? TIRED OF HIGH COST AND EXTRA LABOR TO MAKE MELAMINE SHELVES?

#### **Melamine Shelving**

- Cut to size shelving
- Available in 1/2", 5/8" or 3/4" Thickness
- Edge Banding on 1, 2, 3, or All Sides
- Hole Boring Available



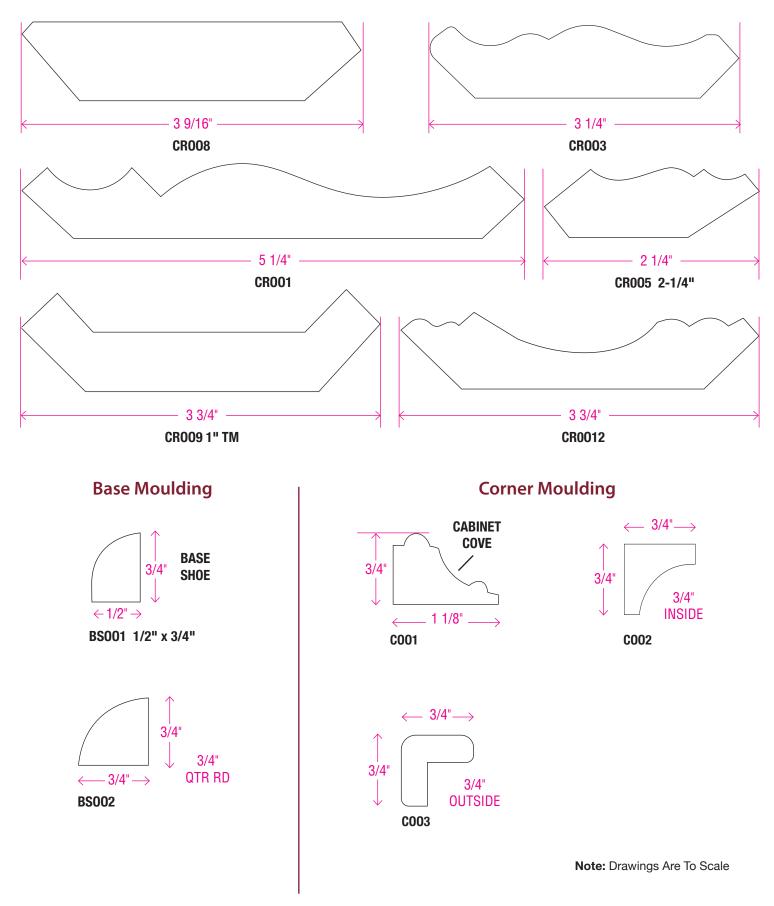






## Mouldings

### **Crown Moulding**



### One Year Limited Warranty Product Disclaimer

All products made by Distinctive Door Designs, Inc. are guaranteed for a period of one year from the date of shipment. Under this guarantee our obligation shall be limited to the repair and/or exchange of any product proved defective under normal use and care. Guarantee shall not apply to items improperly stored, handled, installed, or finished on the part of the customer.

Distinctive Door Designs, Inc. will replace only the materials that were supplied. Any additional costs such as finishing, labor, etc. will not be included.

In order to guarantee against warping of more than 1/4 inch, any door over 24 inches wide and/or 44 inches high will require two panels. If the customer specifies a single panel door over 24 inches wide and/or over 44 inches high, it will carry no guarantee.

Distinctive Door Designs, Inc. doors are manufactured with a 150 grit crossgrain scratch front and back. For an additional charge, products can be run through an orbital sander which will remove the 150 grit scratch and leave an 80 micron (190 grit) finish. It is recommended that you inspect the products before you have them finished. An 80 micron finish may not be adequate for all woods and/ or stains. It is up to the customer to decide if further sanding is required.

Because wood color can vary within a particular wood species, Distinctive Door Designs does not guarantee exact color matching. Specific requests for color or grain detail must be made in advance and may cause an increase cost.

# Distinctive Door Designs, Inc. does not guarantee that our products are finish-ready when you receive them.

Distinctive Door Designs, Inc. reserves the right to inspect all damage claims.



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